

## SOFPRENE<sup>®</sup> S299-45A

Low cost material.

Injection molding

Typical mechanical properties			
Stress at break	551	psi	ISO 527-1/-2 or ISO 37
Elongation at break	422	%	ISO 527-1/-2 or ISO 37
Shore A hardness, 3s	55		ISO 48-4 / ISO 868
Tear strength, normal	137	lb/in	ISO 34-1
Other properties			
Density	9	lb/gal	ISO 1183
Additional information			
Injection molding	Please note that the suggested temperatures are estimations. The actual desired temperatures can vary based on the molding machine design.		
Processing Texts			
Longer pre-drying times/storage	The material must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.		

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